



ALTECH PC A 1000/526 UV

(Last update: 29.02.2024)

MOCOM

Base Polymer	Polycarbonate
Filler/Additive System	light stabiliser,antistatic - short term,laser optimisation
Colour	black
Special Features	easy release (demoulding),processing stabilised,injection moulding grade,UV stabilised,antistatic,laser transparent
Typical Applications	various,injection moulded parts,housings,functional components

Pre-Drying Conditions	120 °C in a dry air (dessiccant) dryer for 2-3 h in an air circulating dryer 100-120 °C for 4-12 h dependant on moisture content max. moisture content <0,02 %
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Processing Injection Moulding	melt temperature 270-310 °C mould temperature 80-110 °C
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Storage	dry, protected from light
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Properties	Value	Dimension	Test Norm
Mechanical Properties			
Tensile Modulus	2500	MPa	ISO 527
Tensile Stress at Yield	65	MPa	ISO 527
Tensile Elongation at Yield	6	%	ISO 527
Tensile Elongation at Break	100	%	ISO 527
Impact Strength (Charpy, 23°C)	no break	kJ/m ²	ISO 179/1eU
Impact Strength (Charpy, -40°C)	no break	kJ/m ²	ISO 179/1eU
Notched Impact Strength (Charpy, 23°C)	10	kJ/m ²	ISO 179/1eA
Notched Impact Strength (Charpy, -40°C)	10	kJ/m ²	ISO 179/1eA
Thermal Properties			
Vicat B50	140	°C	ISO 306
HDT / A (1,8 MPa)	125	°C	ISO 75-1/-2
Rheological Properties			
Melt Index (MVR)	17	cm ³ /10min	ISO 1133
MVR temperature	300	°C	-
MVR load	1.2	kg	-
Shrinkage (24h)	0.5 - 0.8	%	ISO 294-4
Physical Properties			
Density	1200	kg/m ³	ISO 1183



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Flammability

Glow Wire (GWFI, 850 °C, 2.0mm)

passed

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DIN EN 60695

Liability Exclusion

These are guide values and not a specification. The test values mentioned are representative values only and not binding minimum or maximum figures. These test values have been determined on standardised test specimens and can be affected by pigmentation, mould design and processing conditions.

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